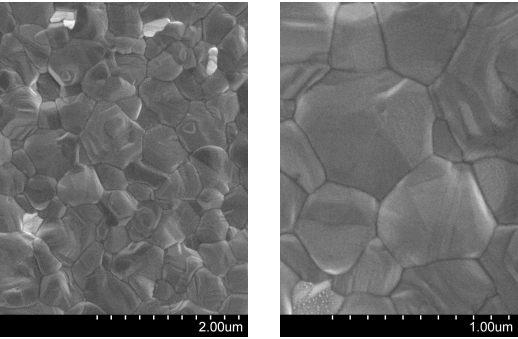
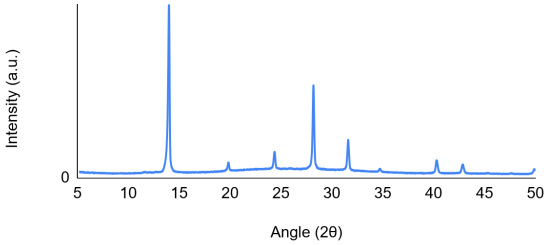


Product Technical Data Sheet

Solar Ink™ Evolved (Product ID: SPI-0002)

| Specifications and Properties | |
|---------------------------------|--|
| Perovskite type | Mixed halide, Mixed cation |
| Precursor materials | Formamidinium Iodide, Lead Iodide, Methylammonium Bromide, Lead Bromide, Methylammonium Chloride |
| Solvents | GBL, 1-PrOH, AcOH |
| Appearance | Yellow liquid |
| Shelf life | up to 30 days |
| Optical band gap | 1.4-1.6 eV |
| Device efficiency | up to 16% (device architecture and size dependent) |
| Perovskite layer |  |
| Perovskite crystallinity |  |



© 2023 Solaires Entreprises Inc Canada Inc. Canada All rights reserved.

Revision date: Feb 24, 2023

Storage and handling conditions

- keep ink container tightly closed when not in use
- keep in dark place to avoid light exposure
- store and handle at 20°C - 25°C and humidity <30%

Processing parameters in air at 20°C-25°C

- Apply ink to a cleaned substrate via spin-coating
 - Determine substrate cleaning method for best wettability
 - Ink volume depends on substrate size
- Dip the ink coated substrate in anti-solvent (diethyl ether) for 40s
- Transfer substrate to hot plate, anneal at 150°C for 3 min
- Expect color change after perovskite film crystallization
- Expected dry film thickness 300-500 nm

Testing

- Verify perovskite film quality by SEM and XRD

Device architecture

- Solar Ink has only been verified for the following device architecture, without any encapsulation of the device:
 - Glass/ITO/SnO₂/Perovskite Ink/Spiro-OMeTAD/Au

Solar Ink™ has been evaluated with a specific device architecture. In the process of evaluating Solar Ink™ with your coating method and within your device architecture, please reach out to Solaires if you encounter any difficulties in processing or unexpected results.

